

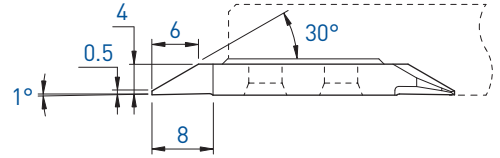
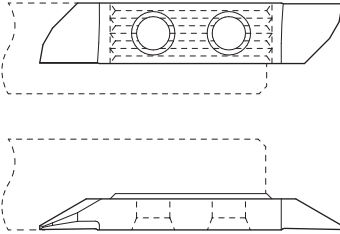
# TOP-LINE

Tournage multifonction  
 Mehrzweck Drehen  
 Multifunction turning

752S / 762S  
 753S / 763S

L

R

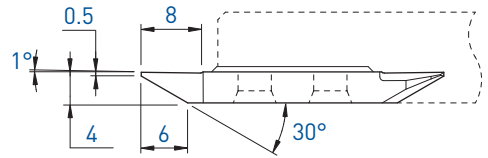
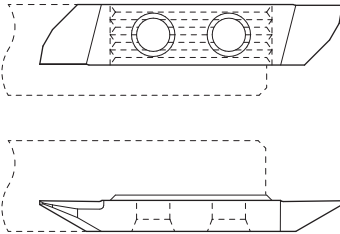


Tournage avant  
 Vorwärts drehen  
 Front turning

L						R								
Art. N°	TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)	Art. N°	TiAlN	TiAlX	TiN	N (µk20)	HTA	HTiN	HN (µk10)
752S05	■	■	■	■	□	■	762S05	■	■	■	■	■	■	■

L

R



Tournage arrière  
 Rückwärts drehen  
 Back turning

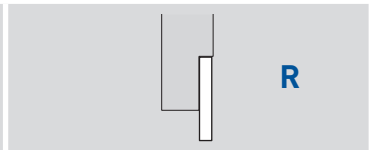
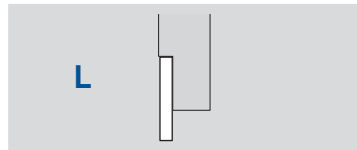
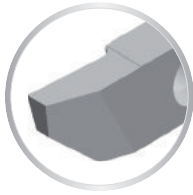
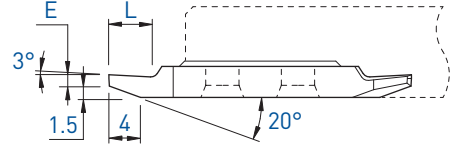
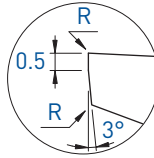
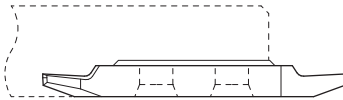
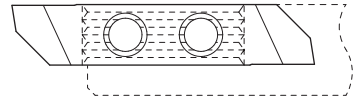
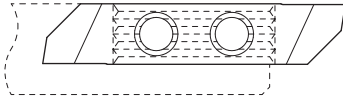
L						R								
Art. N°	TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)	Art. N°	TiAlN	TiAlX	TiN	N (µk20)	HTA	HTiN	HN (µk10)
753S05	■	■	■	■	■	■	763S05	■	■	■	■	■	■	■

Tournage arrière  
Rückwärts drehen  
Back turning

753 / 763

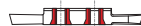
L

R



			L					R								
E	L	R	Art. N°	TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)	Art. N°	TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)
1.0	5	0	753-1.0	■	■	■	■	□	■	763-1.0	■	■	■	■	■	■
1.0	5	0.08	753-1.0-R08	■	■	■				763-1.0-R08	■	■	■	■	□	■
1.5	6	0	753-1.5	■	■	■				763-1.5	■	■	■	■	□	■
2.0	7.5	0	753-2.0	■	■	■				763-2.0	■	■	■	■	□	■
2.5	9	0	753-2.5	■	■	■				763-2.5	■	■	■	■	□	■

7XX-XX-B

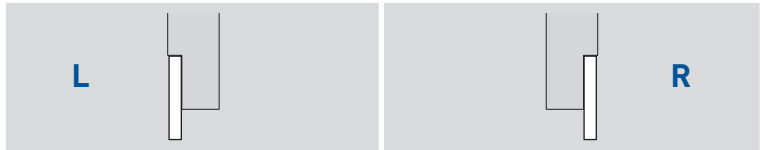
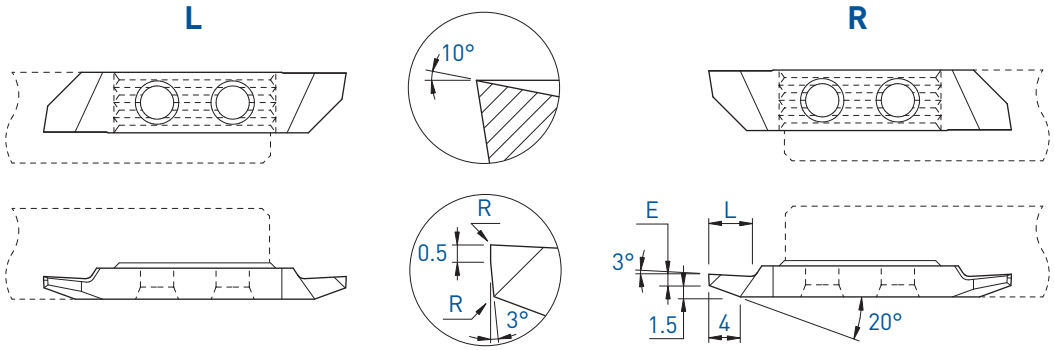


Sur demande pour serrage type B, voir page 1.03  
Wahlweise mit B-Spannsystem, siehe Seite 1.03  
On request for B clamping system, see page 1.03

■ = disponible / verfügbar / available  
□ = selon disponibilité du stock / jenach Lagerverfügbarkeit / depending on stock availability

Tournage arrière  
 Rückwärts drehen  
 Back turning

753X / 763X



E	L	R	L				R								
			Art. N°	TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)	Art. N°	TiAlN	TiN	N (µk20)	HTA	HTiN
1.0	5	0	753X-1.0	■	■	■			763X-1.0	■	■	■	■	□	■
1.0	5	0.08	753X-1.0-R08	■	■	■	■	□	763X-1.0-R08	■	■	■	■	□	■
1.0	5	0.20	753X-1.0-R20	■	■	■			763X-1.0-R20	■	■	■			
1.5	6	0	753X-1.5	■	■	■			763X-1.5	■	■	■	■	□	■
1.5	6	0.20	753X-1.5-R20	■	■	■			763X-1.5-R20	■	■	■			
2.0	7.5	0	753X-2.0	■	■	■			763X-2.0	■	■	■			
2.0	7.5	0.20	753X-2.0-R20	■	■	■			763X-2.0-R20	■	■	■			
2.5	9	0	753X-2.5	■	■	■			763X-2.5	■	■	■			
2.5	9	0.20	753X-2.5-R20	■	■	■			763X-2.5-R20	■	■	■			

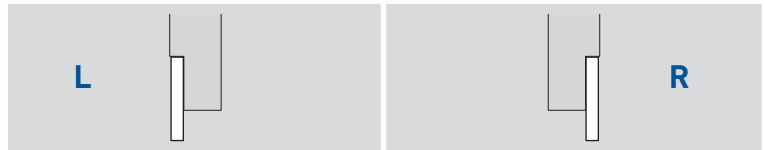
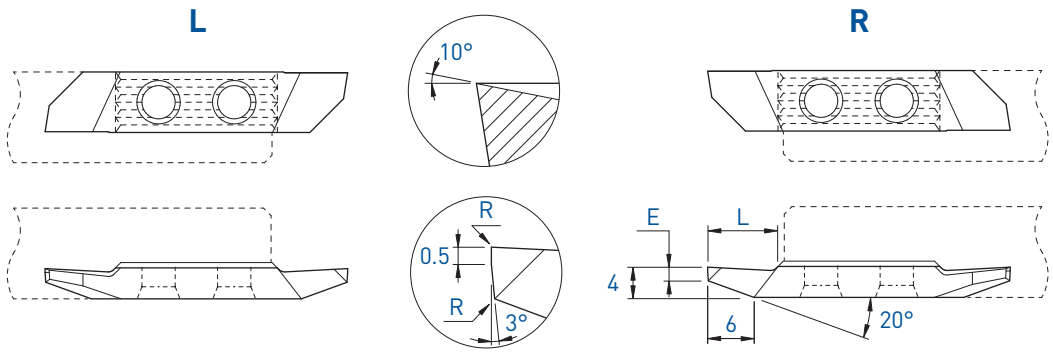
7XX-XX-B



Sur demande pour serrage type B, voir page 1.03  
 Wahlweise mit B-Spannsystem, siehe Seite 1.03  
 On request for B clamping system, see page 1.03

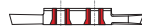
Tournage arrière  
Rückwärts drehen  
Back turning

753XS / 763XS



E	L	R	Art. N°	TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)	Art. N°	TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)
1.8	9	0	753XS-1.8	■	■	■				763XS-1.8	■	■	■	■	□	■
1.8	9	0.20	753XS-1.8-R20	■	■	■				763XS-1.8-R20	■	■	■			

7XX-XX-B



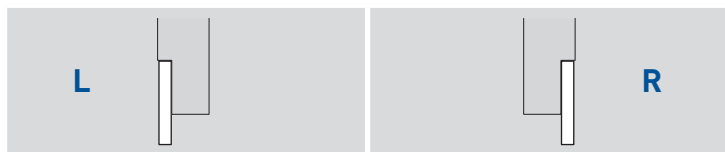
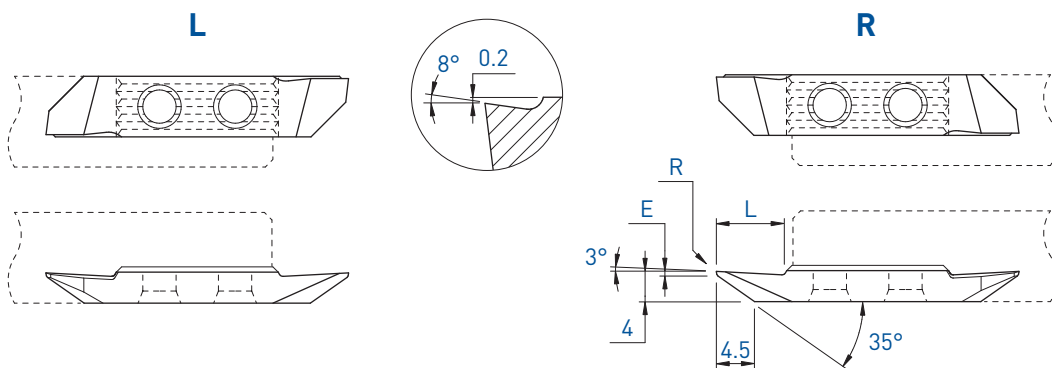
Sur demande pour serrage type B, voir page 1.03  
Wahlweise mit B-Spannsystem, siehe Seite 1.03  
On request for B clamping system, see page 1.03

■ = disponible / verfügbar / available  
□ = selon disponibilité du stock / jenach Lagerverfügbarkeit / depending on stock availability

# TOP-LINE

Tournage arrière  
Rückwärts drehen  
Back turning

## 753VX-8° / 763VX-8°



E	L	R	Art. N°	TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)	Art. N°	TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)
1.0	9	0	753VX-8°	■	■	■				763VX-8°	■	■	■	■	■	■
1.0	9	0.08	753VX-8°-R08	■	■	■				763VX-8°-R08	■	■	■	■	□	■
1.0	9	0.20	-							763VX-8°-R20	■	■	■			

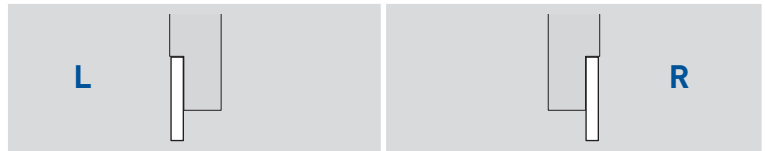
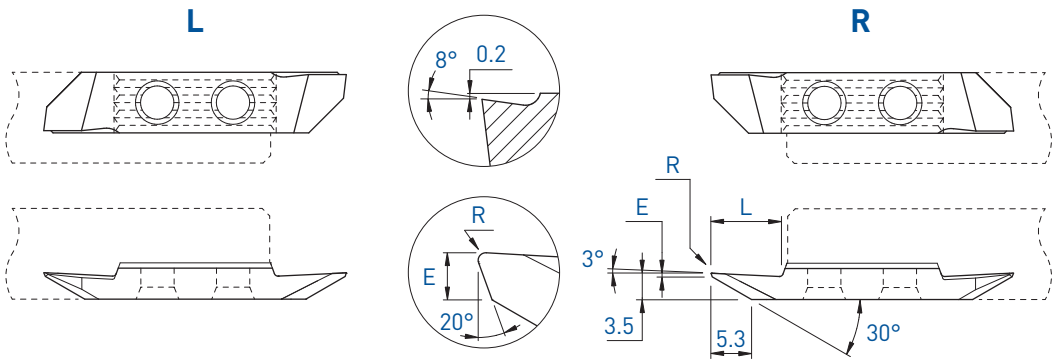
7XX-XX-B



Sur demande pour serrage type B, voir page 1.03  
Wahlweise mit B-Spannsystem, siehe Seite 1.03  
On request for B clamping system, see page 1.03

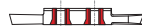
Tournage arrière  
 Rückwärts drehen  
 Back turning

753VX-805 / 763VX-805



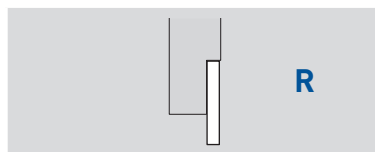
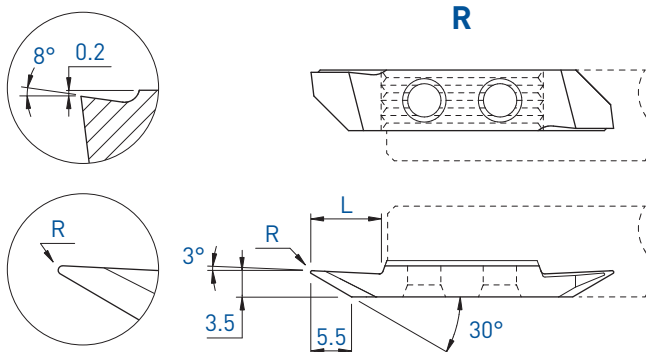
E	L	R	Art. N°	TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)	Art. N°	TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)
0.5	9	0.08	753VX-805-R08	■	■	■	■	□	■	763VX-805-R08	■	■	■	■	□	■

7XX-XX-B



Sur demande pour serrage type B, voir page 1.03  
 Wahlweise mit B-Spannsystem, siehe Seite 1.03  
 On request for B clamping system, see page 1.03

■ = disponible / verfügbar / available  
 □ = selon disponibilité du stock / jenach Lagerverfügbarkeit / depending on stock availability



L	R	Art. N°	TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)
9	0.08	763VX-800-R08	■	■	■	■	□	■
9	0.20	763VX-800-R20	■	■	■	■	□	■

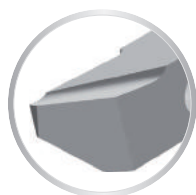
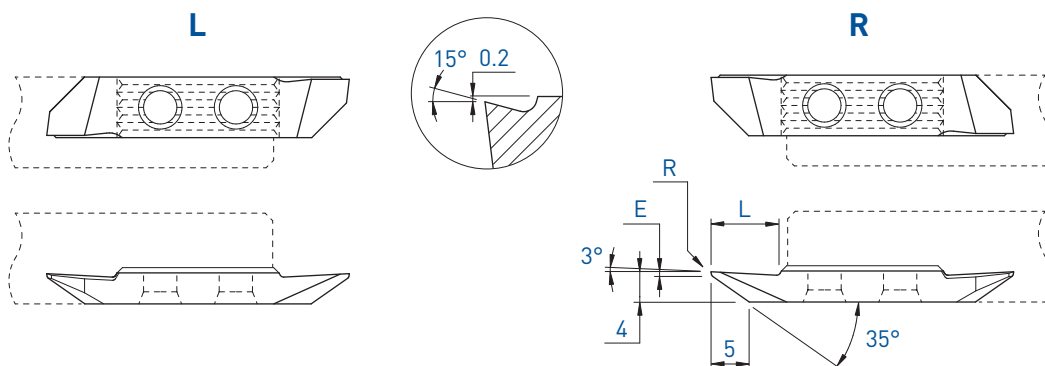
7XX-XX-B



Sur demande pour serrage type B, voir page 1.03  
Wahlweise mit B-Spannsystem, siehe Seite 1.03  
On request for B clamping system, see page 1.03

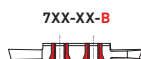
Tournage arrière  
Rückwärts drehen  
Back turning

753VX-15° / 763VX-15°



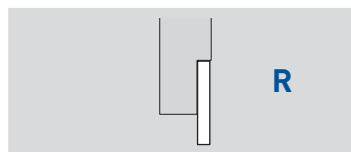
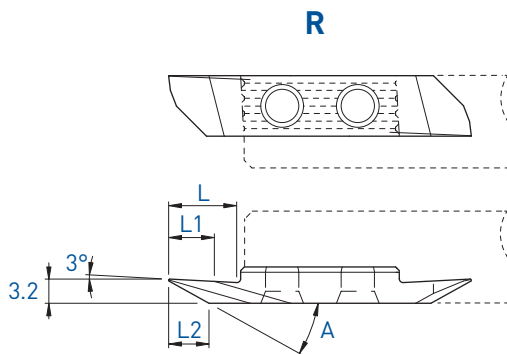
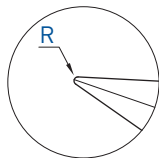
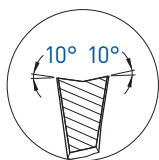
			L				R									
E	L	R	Art. N°	TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)	Art. N°	TiAlN	TiN	N (µk20)	HTA	HTiN	HN (µk10)
0.6	9	0	753VX-15°	■	■	■				763VX-15°	■	■	■	■	□	■
0.6	9	0.08	753VX-15°-R08	■	■	■				763VX-15°-R08	■	■	■	■	□	■

■ = disponible / verfügbar / available  
□ = selon disponibilité du stock / jenach Lagerverfügbarkeit / depending on stock availability



7XX-XX-B  
Sur demande pour serrage type B, voir page 1.03  
Wahlweise mit B-Spannsystem, siehe Seite 1.03  
On request for B clamping system, see page 1.03





L	L1	L2	A	R	Art. N°	TiAlN	N [µk20]	HTA	HN [µk10]
9	6	5.5	29	0.08	<b>763VUX10-29°-R08</b>	■	■	■	■
9	6	5.3	29	0.15	<b>763VUX10-29°-R15</b>	■	■	■	■
9	6	4.7	29	0.35	<b>763VUX10-29°-R35</b>	■	■	■	■
9	6	3.6	29	0.75	<b>763VUX10-29°-R75</b>	■	■	■	■
9	6	4.2	35	0.15	<b>763VUX10-35°-R15</b>	■	■	■	■
9	6	3.8	35	0.35	<b>763VUX10-35°-R35</b>	■	■	■	■

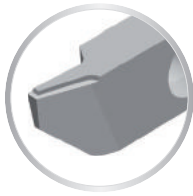
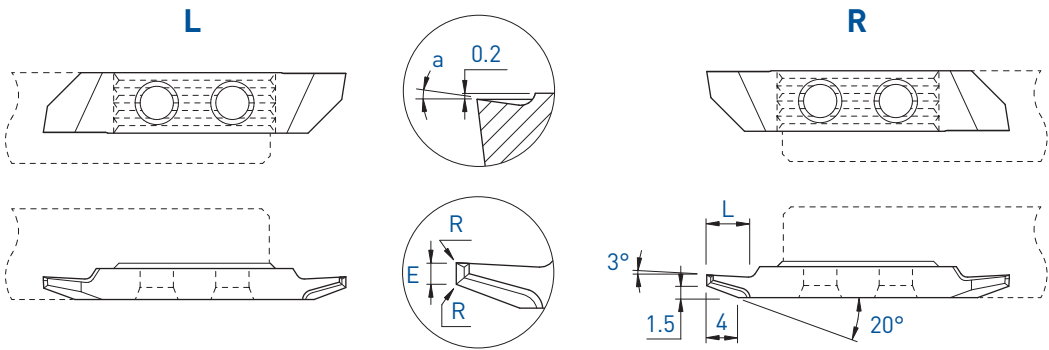
**7XX-XX-B**



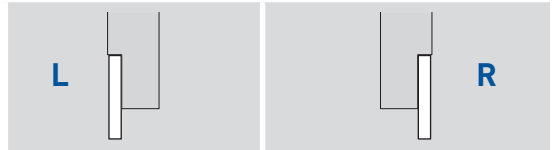
Sur demande pour serrage type B, voir page 1.03  
Wahlweise mit B-Spannsystem, siehe Seite 1.03  
On request for B clamping system, see page 1.03

Tournage arrière  
Rückwärts drehen  
Back turning

753ZX / 763ZX



Pour un meilleur contrôle des copeaux  
Für eine bessere Spankontrolle  
For a better chip-control



a	E	L	R	Art. N°	TiAIN	TiN	N (µk20)	Art. N°	TiAIN	TiN	N (µk20)
10°	1.0	5	0.01	753ZX10-1.0	■	□		763ZX10-1.0	■	■	
	1.0	5	0.08	-				763ZX10-1.0-R08	■	■	
	1.0	5	0.20	-				763ZX10-1.0-R20	■	■	



Arête de coupe honée  
Gehonte Schneidkante  
Honed edge

f min: 0.02 mm/U



7XX-XX-B

Sur demande pour serrage type B, voir page 1.03  
Wahlweise mit B-Spannsystem, siehe Seite 1.03  
On request for B clamping system, see page 1.03

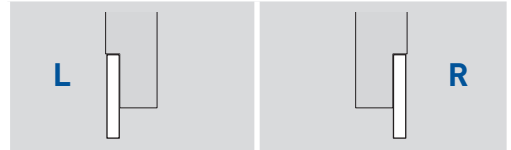
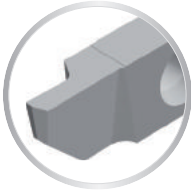
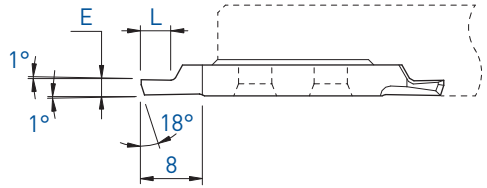
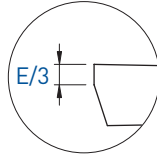
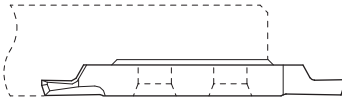
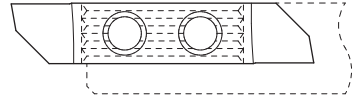
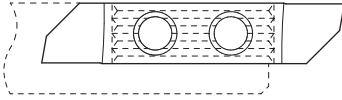
# TOP-LINE

Tournage arrière / pré-coupe  
 Rückwärts drehen / vorstechen  
 Back turning / pre-parting off

## 753P / 763P

L

R



E	L	Art. N°	TiAlN	TiN	N (µk20)	Art. N°	TiAlN	TiN	N (µk20)
1.5	3	753P-1.5	■	■	■	763P-1.5	■	■	■
1.8	3.5	753P-1.8	■	■	■	763P-1.8	■	■	■
2.0	4	753P-2.0	■	■	■	763P-2.0	■	■	■
2.2	5	753P-2.2	■	■	■	763P-2.2	■	■	■
2.5	6	753P-2.5	■	■	■	763P-2.5	■	■	■
3.0	6	753P-3.0	■	■	■	763P-3.0	■	■	■

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Sur demande pour serrage type B, voir page 1.03  
 Wahlweise mit B-Spannsystem, siehe Seite 1.03  
 On request for B clamping system, see page 1.03